Sequential multiscale modelling of SiC/Al nanocomposites reinforced with WS₂ nanoparticles under static loading

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The mechanical behavior of SiC/Al nanocomposites reinforced with inorganic fullerene IF-WS₂ nanoparticles has been studied under static loading conditions. Density functional theory calculations, in conjunction with the finite strain method, have been undertaken to provide a complete set of elastic constants for defining the transversely isotropic behavior of a layered structure of WS₂ bulk. The values of the elastic stiffness coefficients predicted by density functional theory are summarized in Voigt notation as $C_{11} = 236$ GPa, $C_{12} = 53$ GPa, $C_{13} = 92$ GPa, $C_{33} = 42$ GPa, and $C_{44} = 12$ GPa. These results are used within the finite element method to yield a computationally efficient model that links static properties of inorganic fullerenes at the atomistic level with the aggregate behavior of the entire nanocomposite described as a continuous medium. The latter involves a finite element model of a unit cell of the nanocomposite, represented as an intersecting simple cubic structure. The resulting elastic properties, which have cubic symmetry, are then used in conjunction with the Voigt-Reuss-Hill model to obtain properties of the isotropic aggregate. The resulting computed Young's modulus, Poisson's ratio, and shear modulus of the SiC/Al nanocomposite reinforced with WS2 nanoparticles are in a good agreement with analytical predictions.

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I. INTRODUCTION

Lightweight high performance ceramic/metal composites have recently attracted intense academic and industrial interest due to their high strength, ductility, and hardness, as well as the ability to withstand severe shock loadings.¹ Rapid development of these composites, focused mainly on inclusion of ceramic nanoparticles such as B₄C, SiC, TiB₂, and Al₂O₃, offers a great potential for utilization in many critical protective applications.^{2,3} It has been confirmed both experimentally⁴ and theoretically⁵ that these composite materials can exhibit much higher strength and hardness than their parental bulk counterparts, not only under general ambient conditions but also under high shock loadings. Additional incorporation of inorganic fullerene-like (IF) nanoparticles into ceramic/metal matrices leads to a new form of multiphase nanocomposites⁶ with potentially improved shock absorbing properties. Nanocomposites containing IF-WS₂ nanoparticles have already demonstrated outstanding tribological and wear properties.⁷ The inclusions themselves, for example IF-WS₂ nanotubes, have been shown to have shock absorbing properties matching those of the best impact resistant materials (e.g., SiC used in protective armour applications) and high tensile steel.^{8–10} Similar to IF-WS₂ nanotubes, IF-WS₂ fullerenes are hollow multilayered structures, but with approximately spherical shape. They can act as molecular absorbers in the SiC/Al nanocomposite, damping shock energy through the large interlayer separation (van der Waals gap) similar to that of the bulk interlayer distance of 0.62 nm. Thus a combination of a tough and strong SiC/Al matrix, which effectively stops fragment penetration and perforation, with energy-absorbing IF-WS₂ nanoparticles, could ultimately offer the next generation of antishock materials.

The high demand on imminent utilization of the advanced multiphased ceramic nanocomposites under severe loading

conditions requires an improved understanding of the relationship between the atomic and macrostructure of these materials and its effect on the shockwave response. A detailed analysis of the influence of multiple phases on the mechanical and elastic properties could elucidate the advantages of these nanocomposites compared to the corresponding single-phase materials. The finite element modelling of hollow, faceted IF-WS₂ nanoparticles under compression was recently reported by Kalfon-Cohen *et al.*¹¹ In their work the mechanism of failure under compression was investigated using a modification of a model previously published for WS₂ nanotubes.¹²

The present work is motivated by a need to model the response of IF-WS₂-containing nanocomposites to a variety of load cases, beginning with simple static loads and progressing via a range of dynamic situations, with a view to constructing a comprehensive explicit FE model of the material's response to shock and impact loads. It is also motivated by the need for a set of reliable and complete input data for such an analysis. In this paper, a first stage of this analysis is reported, focusing on the generation of reliable material property data for WS₂ and the prediction of elastic properties for the nanocomposite. The methodology employs a sequential multiscale modelling approach (as classified by, for example, Lu and Kaxiras¹³) also referred to as hierarchical multiscale modeling¹⁴ that combines atomic level investigation of the elastic properties of the WS₂ bulk material with the continuum level study of the aggregate behavior of an example SiC/Al nanocomposite impregnated with IF-WS₂ nanoparticles. This is in contrast to a concurrent multiscale approach where the models at different scales are coupled and run simultaneously, for example a coupled FE/MD simulation.¹³ The paper is organized in three further sections. In Sec. II the adopted methodology is described, and the results for the elastic properties of bulk WS₂ and MoS₂ (included as a test study) materials computed with density functional



FIG. 1. (Color online) Sequential multiscale approach: (a) TEM lattice image of IF particle showing layered structure as adopted from;¹⁶ (b) a unit cell of the bulk material used in DFT: tungsten (molybdenum) atoms are denoted in green and sulfur atoms are denoted in yellow; (c) interpenetrating simple cubic unit cell of the nanocomposite used in the mechanical FE model: a SiC nanoparticle is in the center of the unit cell; IF-WS₂ nanoparticles are in the corners of the Al matrix.

theory (DFT) including dispersion corrections are presented. In Sec. III, the results of the static loading finite element simulation of the multiphase nanocomposite are discussed and compared with the existing theoretical approach of Budiansky.¹⁵ In Sec. IV we analyze the obtained results and draw conclusions.

II. CALCULATION OF THE ELASTIC PROPERTIES AT THE ATOMIC LEVEL

As the diameter of the IF nanoparticles is approximately 100 nm^{16} and therefore much larger than the interlayer spacing, the curvature of the particles has been ignored, and in the DFT calculations of the structure and the elastic properties, the WS₂ and MoS₂ materials have been treated as bulk structures. Three approximations for the exchange-correlation energy have been explored, namely the local density approximation (LDA/CA-PZ^{17,18}), and the Perdew-Burke-Ernzerhof (PBE¹⁹) and the Perdew-Wang (PW91²⁰) parametrizations of the generalized gradient approximation (GGA). Van der Waals interactions have been included using the semiempirical dispersion corrections to the total DFT energies. The OBS dispersion scheme²¹ has been used for the LDA and PW91

functionals, and the G06 scheme²² has been used for the PBE functional as implemented in CASTEP 5.5 quantum chemistry code.²³ A unit cell consisting of six atoms has been used as shown in Fig. 1(b). An on-the-fly pseudopotential generator has been used to eliminate the core states and describe the valence electrons by nodeless pseudo-wave functions. A plane wave basis set with the cutoff energy of 440 eV has been used, and the Monkhorst-Pack grid of 12 k points has been employed to sample the Brillouin zone. This approach has been initially used on the MoS₂ bulk material for which there is ample theoretical and experimental structural data²⁴⁻²⁶ (see Table I). The structural data for WS_2 bulk have also been predicted and compared in Table II against the more limited and less complete published data.²⁷⁻²⁹ The authors judged it essential to perform a robust test of the *ab initio* predictions prior to calculating the WS₂ elastic properties for which no complete set of data appears to be available in the literature.

Inclusion of dispersion interactions in DFT calculations improves the prediction of the interlayer equilibrium geometry of the MoS₂ and WS₂ bulk, yielding a better agreement with experiment. This is particularly evident for the GGA functionals (see Tables I and II). For example, the optimized GGA/PW91 + OBS values of the lattice parameters for WS_2 are calculated to be a = b = 0.318 nm, c = 1.250 nm in good agreement with experiments.^{27,28} The W-W distance is found to be 0.61 nm in the c direction and 0.31 nm in the *ab* plane, which is also consistent with the values reported in the literature.²⁷ The GGA + OBS values of the layer thickness 2cz' and the lattice constant c are closer to experimental values^{27,28} than previously reported GGA evaluations²⁹ without dispersion correction. Similarly good agreement is seen in Table I for MoS₂, where experimental values of the vdW gap and the Mo-S bond length are additionally available for comparison with predictions.

Having obtained the optimized structures of MoS_2 and WS_2 the full elastic constant tensors have been calculated for both structures. According to Hooke's law,³⁰ the relationship between stress and strain can be linearly expressed as

$$\sigma_i = C_{ij}\varepsilon_j,\tag{1}$$

where C_{ij} is the stiffness matrix.

The elastic constants, in the form of the stiffness matrix, are obtained within the CASTEP package using the finite strain method described by Milman and Warren³¹ and in

TABLE I. Equilibrium geometry (in nm) of the MoS_2 bulk material: *a* and *c* are the lattice parameters of the unit cell, 2cz' is the thickness of the layer as shown in Fig. 1(b), and *d*(Mo-S) is the length of molybdenum-sulfur bond.

MoS ₂ bulk	а	С	2cz'	vdW gap	d(Mo-S)
Experiment ²⁴	0.316	1.230	0.317	0.298	0.242
LDA/CA-PZ + OBS [this work]	0.310	1.176	0.311	0.277	0.237
GGA/PBE + G06 [this work]	0.318	1.235	0.311	0.306	0.241
GGA/PW91 + OBS [this work]	0.317	1.240	0.313	0.307	0.241
LDA/VMN ²⁵	0.317	1.287	0.332	0.312	0.247
GGA/PW ²⁵	0.318	1.302	0.336	0.315	0.248
GGA/PBE ²⁶	0.318	1.468	0.411	_	_
$GGA/PBE + D2^{26}$	0.319	1.242	0.323	-	_

		2 /	133.7	
а	С	2cz	vdW gap	d(W-S)
0.310	1.240	-	_	-
0.315	1.232	0.296	_	-
0.311	1.183	0.312	0.279	0.238
0.318	1.250	0.315	0.310	0.242
0.315	1.253	0.325	_	-
0.308	1.186	0.285	-	_
	<i>a</i> 0.310 0.315 0.311 0.318 0.315 0.308	a c 0.310 1.240 0.315 1.232 0.311 1.183 0.318 1.250 0.315 1.253 0.308 1.186	$\begin{array}{c ccccc} a & c & 2cz' \\ \hline 0.310 & 1.240 & - \\ 0.315 & 1.232 & 0.296 \\ 0.311 & 1.183 & 0.312 \\ 0.318 & 1.250 & 0.315 \\ 0.315 & 1.253 & 0.325 \\ 0.308 & 1.186 & 0.285 \\ \hline \end{array}$	a c 2cz' vdW gap 0.310 1.240 - - 0.315 1.232 0.296 - 0.311 1.183 0.312 0.279 0.318 1.250 0.315 0.310 0.315 1.253 0.325 - 0.308 1.186 0.285 -

TABLE II. Equilibrium geometry (in nm) of the WS₂ bulk material: a, c, 2cz' and d are defined in Table I.

the CASTEP theory documentation.³² Prescribed strains are applied to the unit cell, the structure is optimized for each deformed state, and the stresses for each strain state are calculated. Only small values of strains were applied in order to remain within the elastic region of the compounds. The elastic stiffness coefficients C_{ij} within a general definition of Hooke's law are then obtained by fitting the stresses as a linear function of strains. The fitting procedure is necessary because it is not possible to calculate elastic properties of the compounds from applying just one value of strain.³³ In the present work, a strain of 0.007 was applied in nine incremental steps, and it was found to give a good compromise between nonlinearity and numerical errors.

Since MoS₂ and WS₂ bulk materials form hexagonal crystals with a layered structure, it is assumed that these materials are transversely isotropic (in common with other materials with hexagonal structure),³⁴ so that they can be characterized by a set of five independent elastic constants.^{35,36} Distinct, nonzero terms from the stiffness matrices for MoS₂ and WS₂ are presented in Tables III and IV, respectively. Our assertion that the materials are transversely isotropic is supported by noting that $C_{11} = C_{22}$, $C_{13} = C_{23}$, $C_{44} = C_{55}$, and $C_{66} = \frac{C_{11} - \tilde{C}_{12}}{2}$ to an accuracy of at least 1%. Both materials show a high degree of elastic anisotropy, with the highest stiffness constants being $C_{11} = C_{22}$ along the *a* axis and *b* axis, respectively, where deformation involves bond bending and bond stretching. The stiffness constant C_{33} is significantly lower (approximately by a factor of 5) because it involves weak interlayer van der Waals forces.

It is straightforward to show that the single-crystal bulk modulus, K_{trans} , of each of these transversely isotropic compounds can be calculated from the elastic constants, namely Young's moduli, E_i , and Poisson's ratios, v_{ij} , as follows:

$$K_{\text{trans}} = \frac{1}{2\left(1 - \nu_{12}\right)/E_1 + \left(1 - 4\nu_{31}\right)/E_3},$$
 (2)

where³⁷

$$E_{1} = \frac{C_{11}^{2}C_{33} + 2C_{13}^{2}C_{12} - 2C_{11}C_{13}^{2} - C_{12}^{2}C_{33}}{C_{11}C_{33} - C_{13}^{2}},$$
 (3)

$$E_3 = \frac{C_{11}^2 C_{33} + 2C_{13}^2 C_{12} - 2C_{11}C_{13}^2 - C_{12}^2 C_{33}}{C_{11}^2 - C_{12}^2},$$
 (4)

$$\nu_{12} = \frac{C_{12}C_{33} - C_{13}^2}{C_{11}C_{33} - C_{13}^2},$$
(5)

$$\nu_{31} = \frac{C_{13}}{C_{11} + C_{12}}.$$
 (6)

The computed GGA values for K_{trans} of transversely isotropic structures are very close to the experimental values^{38,39} for the MoS₂³⁸ and WS₂³⁹ bulk structures obtained by fitting the pressure-volume data (derived from lattice parameter measurements under pressure loading) to the thirdorder Birch-Murnaghan equation of state (see Tables III and IV). The LDA/CA-PZ+OBS approach, however, overestimates K_{trans} by about 20%. The values of C_{11} , C_{33} , and C_{44} for the MoS₂ bulk, calculated using GGA in conjunction with PBE and PW91 functionals with empirical dispersion correction, agree well (within 10% or less) with Feldman's data⁴⁰ though agreement is poorer for C_{13} and irreconcilable with Feldman's surprising negative inferred value for C_{12} . The LDA C_{33} values are in poorer agreement with all other values including a large mismatch (up to 47%) with the experimental data of Sourisseau.⁴¹ In general, the LDA results with OBS dispersion scheme both for lattice parameters and for the elastic properties of MoS₂ are in the poorest agreement with the experimental data. The components of the elastic matrix calculated for the WS₂ bulk, using both LDA and PW91 functionals including empirical dispersion correction, are in disagreement with Sourisseau's experimental data.⁴¹ The values of C_{11} are at least 60% different. PW91 with OBS dispersion scheme, however,

TABLE III. Stiffness matrix, C_{ij} (in GPa), and bulk modulus, K_{trans} (in GPa), of the MoS₂ bulk obtained using Eq. (2). Duplicate and zero elements of C_{ij} are omitted.

MoS ₂ bulk	C_{11}	C ₃₃	C_{44}	<i>C</i> ₆₆	C_{12}	C_{13}	K _{trans}
Experiment ^{38,41}	174 ⁴¹	46.6 ⁴¹	27 ⁴¹	_	_	_	53.4 ³⁸
Experiment ⁴⁰	238	52	19	_	- 54	23	_
LDA/CA-PZ + OBS [this work]	256	88	33	98	62	17	64.2
GGA/PBE + G06 [this work]	214	56	18	78	58	13	45.1
GGA/PW91 + OBS [this work]	217	50	23	81	55	10	40.4

TABLE IV. Stiffness matrix, C_{ij} (in GPa), and bulk modulus, K_{trans} (in GPa), of the WS₂ bulk obtained using Eq. (2). Duplicate and zero elements of C_{ij} are omitted.

WS ₂ bulk	C_{11}	C ₃₃	C ₄₄	C ₆₆	<i>C</i> ₁₂	<i>C</i> ₁₃	K _{trans}
Experiment ^{39,41}	150 ⁴¹	60 ⁴¹	16 ⁴¹	_	_	_	61 ³⁹
LDA/CA-PZ + OBS [this work]	281	89	32	110	61	19	66.5
GGA/PW91 + OBS [this work]	236	42	12	92	53	8	59.7

gives the lowest energy for both MoS_2 and WS_2 bulk materials and therefore the GGA/PW91 + OBS elastic properties are taken forward for use within the continuum finite element model in the form of the stiffness matrix components C_{ij} .

III. ELASTIC PROPERTY CALCULATION FOR NANOCOMPOSITE AT THE NANOPARTICLE SCALE

A. Finite element model of the nanocomposite

As a first stage towards understanding the behavior of the nanocomposite under a range of load cases, the elastic properties obtained from DFT calculations have been subsequently used in simulations of the nanocomposite using the finite element method (FEM).⁴² The FEM involves discretizing a structure into a large number of regions or elements, each associated with an appropriate material model, and the deformation of the structure is defined in terms of displacements of the nodes to which each element is linked. The relationship between nodal displacements and forces takes the form of a stiffness matrix calculated from the mechanical properties and geometry of each element. In the present (quasistatic) problem, an implicit solution method is used in which the unknown quantities (unrestrained displacements and reaction forces at restrained nodes) are found using linear algebra techniques. Here, the prediction of the nanocomposite's behavior has been performed using a unit cell model established within the ABAQUS finite element system,⁴³ which is a commercially available suite of software for solving engineering mechanics problems using the techniques described above. The true structure will have randomly distributed particles of WS₂ and SiC incorporated in an Al matrix with no particular directionality. As a first approximation each WS₂ particle is assumed to have a perfect hollow spherical shape having transversely isotropic properties such that the local x and y directions are tangential to the spherical surface and the local z direction is radial. In order to represent such a material via a unit cell model of a manageable size, a regular structure has been adopted as a first approximation which for convenience initially assumes an interpenetrating simple cubic configuration [Fig. 1(c)] identical to caesium chloride crystal structure. The mechanical properties, particle dimensions, and volume fractions used to generate the ABAQUS models are presented in Table V. The WS₂ properties were defined in the model using a local spherical coordinate system.

The bounding planes of the unit cell are defined as follows:

$$-\frac{h_1}{2} \le x \le \frac{h_1}{2}, \quad -\frac{h_2}{2} \le y \le \frac{h_2}{2}, \quad -\frac{h_3}{2} \le z \le \frac{h_3}{2},$$
 (7)

where x, y and z are the Cartesian coordinates of the unit cell, and h_1 , h_2 and h_3 are respectively its dimensions in the three Cartesian directions. In the present case $h_1 = h_2 =$ $h_3 = 100$ nm. The planar and rotational symmetries of the unit cell allow a simplified form of periodic boundary conditions, which, for the application of direct strains, are implemented as follows [Fig. 2(a)]:

$$x = \pm h_1/2: \ u = \pm u^0; \quad y = \pm h_2/2: \ v = 0;$$

$$z = \pm h_3/2: \ \omega = 0.$$
 (8)

where u, v, and ω are uniform displacements applied to the opposing faces perpendicular to the three Cartesian axes, and u^0 is a displacement value chosen to achieve an appropriate level of strain, in the present case 0.001 or 0.1%. In a similar manner, the following boundary conditions were used for application of shear strains [Fig. 2(b)]:

$$x = \pm h_1/2: \ v = 0, \quad \omega = 0; y = \pm h_2/2: u = \pm u^0, \quad \omega = 0; z = \pm h_3/2: \ \omega = 0.$$
(9)

Figure 3 depicts the distorted shape of the unit cell, with the displacements exaggerated for clarity and with the stresses shown as color contours. Noting that the configuration of the unit cell is symmetric over the three Cartesian directions, the components of the stiffness matrix for the nanocomposite were

TABLE V. Mechanical properties of materials used for the FEM analysis. The elastic properties of WS_2 are given here for comparison, and are an alternative representation of the stiffness matrix components presented in Table IV for PW91 + OBS, which were used directly as the FE input data.

	Young's modulus, E (GPa))	Poissor	i's ratio,v	Volume fraction (%)	Radius (nm)
Al	70 ⁴⁸		0.	35 ⁴⁸	39.7	Matrix
SiC	400 ⁴⁸	0.	19 ⁴⁸	40.8	46	
WS ₂	Longitudinal (circumferential) Transverse (radial)	224 42	$ u_{12} $ $ u_{13} $	0.22 0.15	19.5ª	36

^aThis is the fraction of the overall volume which is enclosed by the nanoparticle; the volume fraction of the solid WS₂ is 17.1% and that of the enclosed void is 2.4%.

recovered from the reactions at the unit cell boundaries using the following relations:

$$C_{11} = \frac{\sum RF_x}{A_x} \frac{1}{\varepsilon_x}; \quad C_{12} = \frac{\sum RF_y}{A_y} \frac{1}{\varepsilon_x}; \quad (10)$$

$$C_{13} = \frac{\sum_{x} \sum_{x}}{A_z}; \quad C_{44} = \frac{\sum_{x} \sum_{x}}{A_x} \frac{1}{\gamma_{xy}},$$

$$C_{11} = C_{22} = C_{33}, \quad C_{12} = C_{21},$$

$$C_{13} = C_{23} = C_{31} = C_{32}, \quad C_{44} = C_{55} = C_{66},$$
(11)

where $\varepsilon_x = \frac{2u^0}{h_1}$ is the extensional strain in the *x* direction and $\gamma_{xy} = \frac{2u^0}{h_2}$ is engineering shear strain in the *xy* plane. RF_x ,

 RF_y , and RF_z are reaction forces occurring in the x, y, and z directions, respectively. A_x , A_y , and A_z are the projected areas (taken to be equal in the present case) of the unit cell normal to the x, y, and z directions respectively so that $A_x = h_y h_z$ etc. Mesh convergence was demonstrated by confirming that C_{11} changed by -0.1% as the number of elements was approximately doubled from 98804 to 216215.

B. Results of the finite element simulations

The stiffness and compliance components of the nanocomposite recovered by this method are

$$C_{ij} = \begin{pmatrix} 180.22 & 60.40 & 60.41 & 0 & 0 & 0\\ 60.40 & 180.22 & 60.41 & 0 & 0 & 0\\ 60.41 & 60.41 & 180.22 & 0 & 0 & 0\\ 0 & 0 & 0 & 48.49 & 0 & 0\\ 0 & 0 & 0 & 0 & 48.49 & 0\\ 0 & 0 & 0 & 0 & 0 & 48.49 \end{pmatrix},$$
(12)
$$S_{ij} = \begin{pmatrix} 0.00667 & -0.00167 & -0.00167 & 0 & 0 & 0\\ -0.00167 & 0.00667 & -0.00167 & 0 & 0 & 0\\ -0.00167 & -0.00167 & 0.00667 & 0 & 0 & 0\\ 0 & 0 & 0 & 0 & 0.02062 & 0 & 0\\ 0 & 0 & 0 & 0 & 0 & 0.02062 & 0\\ 0 & 0 & 0 & 0 & 0 & 0 & 0.02062 \end{pmatrix}.$$
(13)

It should be noted that the assumed particle configuration is an idealization, which acts as a first approximation to what is in reality a random structure with no preferential directions. Therefore, the model would not be expected to produce the isotropic properties of the true random material, and the predicted properties are those of a cubic material which needs three independent elastic constants to be defined. Specifically, its elastic behavior is uniquely defined by any three of the follows constants, which can be calculated from the cubic



FIG. 2. Periodic boundary conditions for the FE model. The uniform displacements are (a) applied to the left and right surfaces for the FE simulations under direct stresses and (b) to the top and the bottom surfaces for obtaining shear components. By contrast, the remaining surfaces are fixed against any movements.

stiffness matrix:37

$$E = \frac{C_{11}^2 + C_{12}C_{11} - 2C_{12}^2}{C_{11} + C_{12}}, \quad \nu = \frac{C_{12}}{C_{11} + C_{12}}, \quad (14)$$

$$K = \frac{1}{3}(C_{11} + 2C_{12}), \quad G = C_{44}.$$
 (15)

The model yields the following values: K = 100.34 GPa, G = 48.49 GPa, E = 149.90 GPa, and $\nu = 0.2510$.

The realistic material with a random structure can then be considered to consist of an isotropic aggregate with a locally cubic structure. Voigt and Reuss^{44,45} approximations give the theoretical maximum and the minimum values of the average isotropic elastic moduli, respectively. The Voigt approximation assumes that the uniform strain in the compounds is equal to external strain and the Reuss approximation assumes that the uniform stress in the compounds is equal to external stress. The Reuss bulk modulus K_R and the Voigt bulk modulus K_V are equal for cubic materials⁴⁶ and are given by

$$K_R = K_V = \frac{1}{3} (C_{11} + 2C_{12}),$$
 (16)

and the Reuss shear modulus G_R and the Voigt shear modulus G_V are given by

$$G_V = \frac{1}{5}(C_{11} - C_{12} + 3C_{44}), \quad G_R = \frac{5}{4(S_{11} - S_{12}) + 3S_{44}}.$$
(17)



FIG. 3. (Color online) Three-dimensional distorted view of the FE unit cell under (a) direct stresses and (b) shear stresses. Deformation scale factor is 100. A uniform strain of 0.1% has been applied in both cases.

Hill⁴⁶ demonstrated that the approximations of Voigt and Reuss give upper and lower bounds of the isotropic moduli, respectively, and recommended that the realistic approximation of the isotropic moduli of isotropic aggregates is the arithmetic mean of these limits. Hence the elastic moduli, K_{iso} and G_{iso} of the isotropic material can be approximated as

$$K_{\rm iso} = \frac{1}{2} (K_V + K_R), \quad G_{\rm iso} = \frac{1}{2} (G_V + G_R).$$
 (18)

Since these two constants now fully define the isotropic material, the values of Poisson's ratio v_{iso} and Young's modulus E_{iso} are obtained by substituting the calculated values of K_{iso} and G_{iso} into

$$v_{\rm iso} = \frac{3K_{\rm iso} - 2G_{\rm iso}}{2(3K_{\rm iso} + G_{\rm iso})}, \quad E_{\rm iso} = \frac{9G_{\rm iso}K_{\rm iso}}{3K_{\rm iso} + G_{\rm iso}}.$$
 (19)

The obtained values are $K_{iso} = 100.34$ GPa, $G_{iso} = 52.79$ GPa, $E_{iso} = 134.74$ GPa, and $v_{iso} = 0.2762$.

The authors are not aware of an analytical solution which fully models a particulate with hollow, spherical, transversely isotropic inclusions. However, Budiansky's method,¹⁵ in turn based upon Eshelby's inclusion technique,⁴⁷ finds the aggregate elastic constants of an inhomogeneous material with multiple isotropic phases taking the form of ellipsoidal or (as a special case) spherical inclusions embedded in a matrix phase; despite the assumption of inclusion shape, the solution reduces to a form symmetric across all phases including the matrix. Budiansky's solution is used here to obtain two estimates of the overall modulus of the nanocomposite. Both estimates treat the hollow interior of the nanoparticles as a fourth phase of zero modulus and volume fraction 2.4% and use the moduli for the SiC and the Al phases directly from Table V. They also both treat the nanoparticles as isotropic and with a volume fraction equal to the true volume fraction of their solid component (17.1%). It is also assumed that their Poisson's ratio is 0.22, equal to ν_{12} for the WS₂ from Table V. However, one estimate assumes that the Young's modulus for the nanoparticles takes a value of 224 GPa numerically equal to $E_1 = E_2$, while the other assumes a value of Young's modulus of 60 GPa which gives the same bulk modulus as for the transversely isotropic WS_2 in Table IV. The results of this comparison are presented in Table VI. While no attempt has been made to explore whether these estimates are indeed bounds on the true value of the nanocomposite modulus, it is reassuring that the estimate of average isotropic E_{iso} calculated from the FE model lies close to the one of the estimates of Budiansky with $E(WS_2) = 60$ GPa, while the FEM estimate of Poisson's ratio is within 7% of the Budiansky estimates.

TABLE VI. Comparison of elastic properties of the isotropic composite from the DFT/FEM approach and Budiansky analytical model.¹⁵

D	FT/FEM appr	oach		Budiansky analytical model ¹⁵					
Assumptions for isotropic materials	E _{iso} (GPa)	$v_{\rm iso}$	G _{iso} (GPa)	Assumptions for isotropic materials	E _{iso} (GPa)	$v_{ m iso}$	G _{iso} (GPa)		
Equations (16)–(19)	134.74	0.2762	52.79	$E = E_1 = E_2 = 224,$ $v = v_{12} = 0.22$	169.82	0.2544	67.16		
				$E = 3K_{\text{trans}}(1 - 2\nu) = 60,$ $\nu = \nu_{12} = 0.22$ where	130.63	0.2574	51.97		
				$K_{\text{trans}} = \frac{1}{\frac{1}{2(1-\nu_{12})/E_1 + (1-4\nu_{31})/E_3}}$					
				in which					
				$E_1 = 224, E_3 = 42,$					
				$v_{12} = 0.22, v_{13} = 0.15$					



FIG. 4. (Color online) Stresses in the yz cross-sectional areas under (a) direct stresses and (b) shear stresses.

It is seen in Fig. 3(a), and from closer examination of the FEM output, that the highest stresses in the direct loading situation occur as circumferential direct stresses in the loading direction, at the surface of the nanoparticles. It is noteworthy that the transverse and shear flexibility of the WS_2 prevents transmission of significant load to the inner layers. Similarly, the shear loads are carried as shear stresses at the surfaces of the nanoparticles [Fig. 3(b)]. The stresses in the ceramic reinforcement, and in the metallic matrix, are considerably lower than in the WS₂ nanoparticles, and it would appear that the load carrying mechanism of the nanoparticles acts to avoid stress concentrations in either of these two phases at the expense of causing a relatively large stress concentration in the nanoparticle (Fig. 4). While the response of WS_2 particles to Hertzian crushing loads has been explored elsewhere,⁴⁹ we are not aware of work characterizing their response to the present load cases and with present application.

The case study presented here acts as a feasibility study in which the modelling of IF particles with local spherically orthotropic properties has been achieved, and the results of the analysis demonstrated to be consistent with alternative approaches. This lays the foundations for undertaking more sophisticated analyses, involving larger numbers of particles and more specialized (explicit) solution methods, in order to model the response of the nanocomposite to more challenging load cases such as shock and impact. In order to model the dynamic and failure response of the composite under high rate loading conditions, it will also be necessary to consider the strength of the IF particles and of the interfaces between particles and matrix material.

IV. SUMMARY

In conclusion, the present work has provided a rigorous theoretical prediction of MoS₂ and WS₂ elastic properties. For MoS₂ where more complete existing data are available, excellent agreement has been observed, giving confidence in the predictions for WS₂. The structural geometric data for both compounds agree well with the existing published data. The present work also incorporates the predicted elastic properties for WS₂ into the first mechanical analysis of WS₂/ceramic nanocomposites. This work both explores the load carrying mechanisms of the IF particles, and serves as a feasibility study for testing the mesh generation, boundary condition, and property definition procedures required in more complex analyses. Future work will concentrate upon extending the mechanical analysis to consider more practical particle architectures and load cases, and to incorporate failure predictions via interface properties derived from MD calculations.

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